

# Mini Bioreactors, real small... real bioreactors

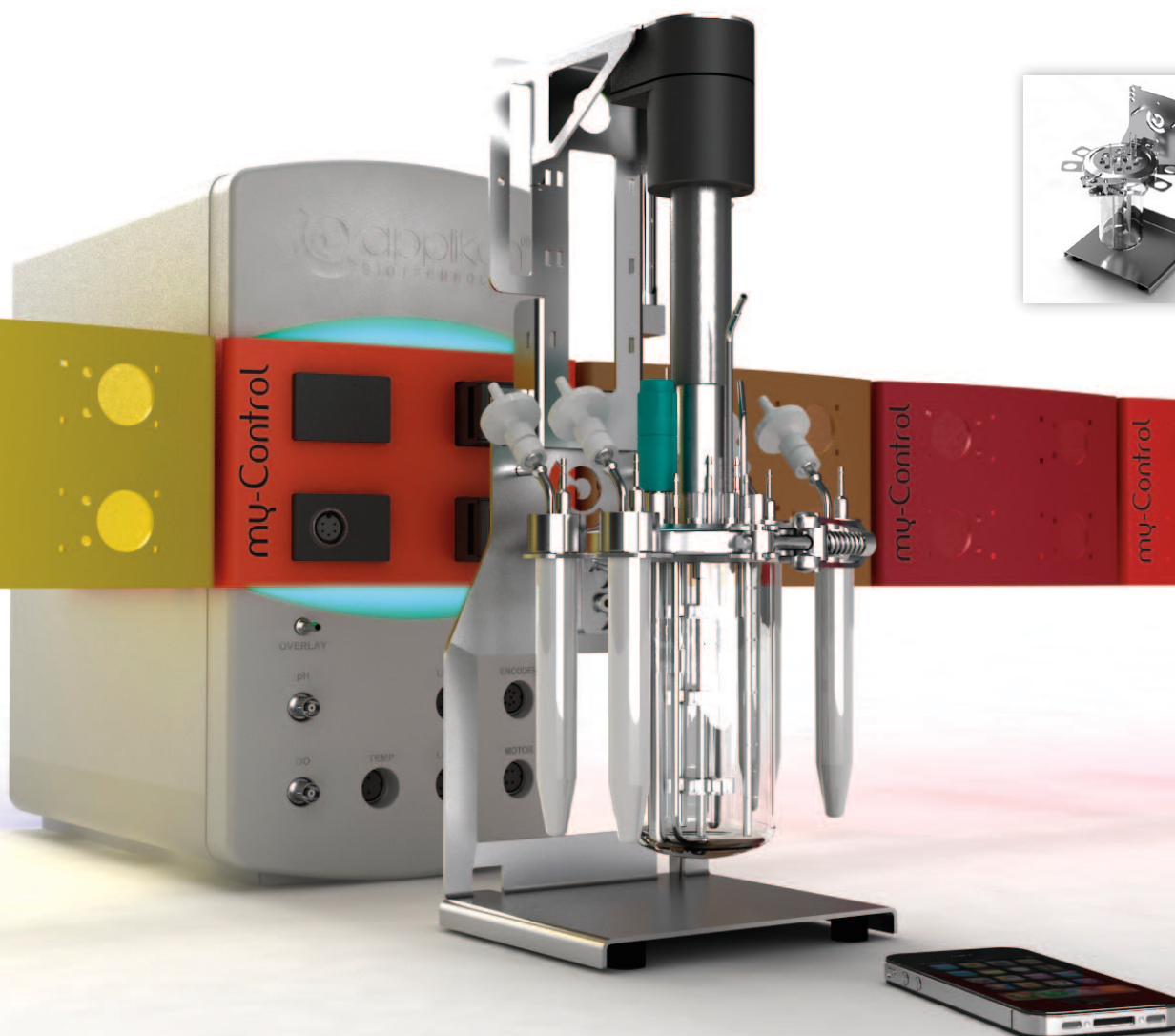
The MiniBio range of bioreactors (250 ml, 500 ml and 1000 ml total volume) is a true scale down of the laboratory scale bioreactor. The MiniBio systems have the same flexibility as the laboratory scale bioreactors. This means that the MiniBio systems can be customized to fit the demands of any process. The small volume reduces media costs and maximises bench space, which is normally at a premium.

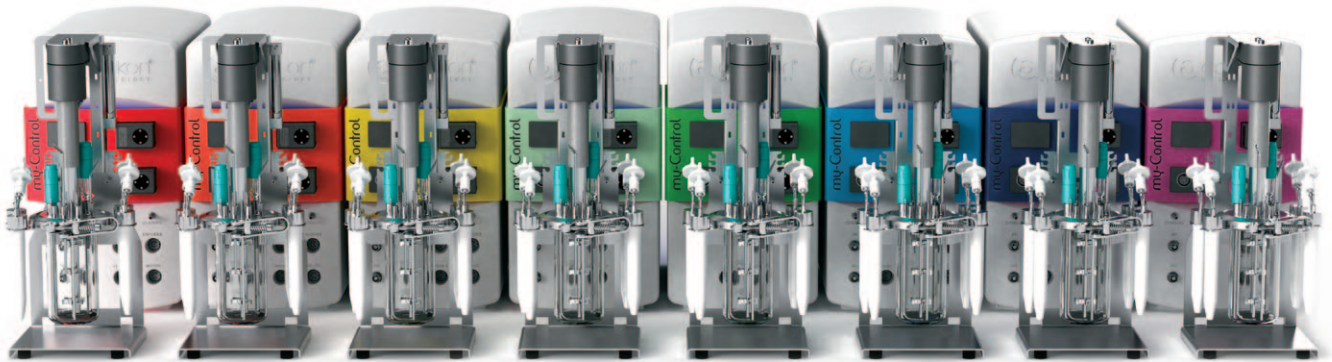
## Features

- Generate more data in less time
- Easy setup and operation
- Cultivate using less medium
- Cultivate using less bench space
- Generate scalable results

## Applications

- Screening studies
  - Media optimization
  - Process optimization
  - Microbial and Cell culture
- Batch, Fed-Batch, Perfusion and Continuous cultivation





## Specifications

	MiniBio 250	MiniBio 500	MiniBio 1000
<b>Total volume (ml)</b>	290	550	1000
<b>Working volume (ml)</b>	200	400	800
<b>Minimum working volume (ml)</b>	50	100	200
<b>Aspect ratio total volume</b>	2.3	2.1	2.3
<b>Aspect ratio working volume</b>	1.6	1.5	1.9
<b>Dimensions (dxh)</b>	180 x 400 mm	195 x 400 mm	200 x 550 mm
<b>Dimensions for autoclaving (dxh)</b>	180 x 250 mm	195 x 250 mm	200 x 400 mm
<b>Drive system</b>	Direct drive, lipsealed	Direct drive, lipsealed	Direct drive, lipsealed
<b>Maximum stirrer speed (rpm)</b>	50 - 2000	50 - 1750	50 - 1500
<b>Maximum impeller tip speed (m/s)</b>	2.3	2.0	3.5
<b>Impellers</b>	Choice of Rushton and marine		
<b>Gas sparger</b>	Porous sparger or L-type sparger		
<b>Gas overlay</b>	Yes		
<b>Exhaust gas</b>	Electrically cooled exhaust gas condenser (evaporation <3% per day at 37°C @ 2vvm)		
<b>Sampling</b>	Fixed sample pipe with optional sampling system		
<b>Draining</b>	Height adjustable drain pipe		
<b>Additions</b>	4 fixed inlet ports and optional micro liquid injectors		
<b>pH</b>	Measurement: 6 mm classic pH sensor Control: via acid pump (variable speed pump) or CO <sub>2</sub> gas in combination with alkali pump (variable speed pump)		
<b>DO<sub>2</sub></b>	Measurement: 6 mm classic polarographic DO <sub>2</sub> sensor Control: via a combination of N <sub>2</sub> , Air, O <sub>2</sub> (optional MFC) and agitation or nutrient addition (variable speed pump)		
<b>Temperature</b>	Measurement: Pt-100 sensor in thermowell in topplate Control: electrical cooling and heating jacket via bioreactor wall		
<b>Foam</b>	Measurement: Height adjustable conductivity based foam sensor Control: Anti foam addition (variable speed pump)		
<b>Level</b>	Measurement: Height adjustable conductivity based level sensor Control: variable speed pump for liquid addition or removal		
<b>Optional inlets</b>	Septum, chemostat tube, liquid entry system		
<b>Optional sensors</b>	Biomass, Optical Density, O <sub>2</sub> and CO <sub>2</sub> off gases.		